




Flexible Intramedullary Reamer Instrumentation Instructions

<p>INTENDED USE</p>	<ul style="list-style-type: none"> The Avalign Flexible Intramedullary (IM) Reamer System is intended to offer a comprehensive scope of instrumentation for a range of intramedullary reaming applications such as: <ul style="list-style-type: none"> Proximal or distal bone canal preparation for IM Nailing Trauma bone fracture stabilization techniques requiring IM reaming Other bone fracture reduction types including but not limited to non-unions, malunions, malalignments and pathological fractures requiring IM reaming
<p>INTENDED USER PROFILE</p>	<ul style="list-style-type: none"> Surgical procedures should be performed only by persons having adequate training and familiarity with surgical techniques including progressive reaming procedures. Consult medical literature relative to techniques, complications and hazards prior to performance of any surgical procedure. Before using the product, all instructions regarding its safety features must be read carefully.
<p>DEVICE DESCRIPTION</p>	<ul style="list-style-type: none"> Surgical instruments comprising monobloc and modular constructs generally composed of medical grade stainless steels. Instrument case and trays may consist of different materials including stainless steels, aluminum and silicone mats. Devices are FDA critical and require terminal sterilization. Instruments are supplied NON-STERILE and must be inspected, cleaned and sterilized before use. Devices are not implantable.
<p>WARNINGS</p> 	<ul style="list-style-type: none"> Avalign recommends thorough manual and automated cleaning of medical devices prior to sterilization. Automated methods alone may not adequately clean devices. Devices must be dry before being packaged for sterilization. Devices should be reprocessed as soon as possible following use. Instruments must be cleaned separately from cases and trays. Flexible devices contain challenging features and require special attention during cleaning. Repeated flexing or over-flexing of devices could have adverse effects on the fatigue properties and lifetime of the device. All cleaning agent solutions should be replaced frequently before becoming heavily soiled. Prior to cleaning, sterilization and use, remove all protective caps carefully. All instruments should be inspected to ensure proper function and condition. Do not use instruments if they do not perform satisfactorily. The sterilization methods described have been validated with the devices in predetermined placement locations per the case design. Areas intended for specific devices shall contain only those devices. Blunt and/or damaged reamer heads increase intramedullary pressure and temperature when reaming and should be inspected and discarded prior to clinical use. Risk of damage – The surgical instrument is a precision device. Careful handling is important for the accurate functioning of the product. Improper external handling can cause product malfunction. Use caution when handling sharp instruments to avoid injury. If a device is/was used in a patient with, or suspected of having Creutzfeldt-Jakob Disease (CJD), the device cannot be reused and must be destroyed due to the inability to reprocess or sterilize to eliminate the risk of cross-contamination.
<p>CAUTION</p> 	<p>Federal U.S. Law restricts this device to sale, distribution, and use, by, or on order of a physician.</p>
<p>LIMITATIONS ON REPROCESSING</p>	<p>Repeated processing has minimal effect on these instruments. End of life is normally determined by wear and damage due to use.</p>
<p>DISCLAIMER</p>	<p>It is the responsibility of the reprocessor to ensure reprocessing is performed using equipment, materials and personnel in the reprocessing facility and achieves the desired result. This requires validation and routine monitoring of the process. Likewise, any deviation by the reprocessor from the instructions provided must be properly evaluated for effectiveness and potential adverse consequences.</p>








Reprocessing Instructions

<p>TOOLS AND ACCESSORIES</p>	<table border="1"> <tr> <td data-bbox="451 178 656 279">Water</td> <td data-bbox="656 178 1338 279">Cool Tap Water (< 68°F / 20°C) Hot Tap Water (> 104°F / 40°C) Deionized or Reverse Osmosis Water (ambient)</td> </tr> <tr> <td data-bbox="451 279 656 338">Cleaning Agents</td> <td data-bbox="656 279 1338 338">Enzymatic Cleaner pH 6.0-8.0 i.e. MetriZyme, EndoZime, Enzol Neutral Detergent pH 6.0-8.0 i.e. Liqui-nox, Valsure</td> </tr> <tr> <td data-bbox="451 338 656 485">Accessories</td> <td data-bbox="656 338 1338 485">Assorted Sizes of Brushes and/or Pipe Cleaners with Nylon Bristles Sterile Syringes or equivalent Absorbent, Low Lint Disposal Cloths or equivalent Soaking Pans Hydrogen Peroxide</td> </tr> <tr> <td data-bbox="451 485 656 590">Equipment</td> <td data-bbox="656 485 1338 590">Medical Compressed Air Ultrasonic Cleaner Automated Washer</td> </tr> </table>	Water	Cool Tap Water (< 68°F / 20°C) Hot Tap Water (> 104°F / 40°C) Deionized or Reverse Osmosis Water (ambient)	Cleaning Agents	Enzymatic Cleaner pH 6.0-8.0 i.e. MetriZyme, EndoZime, Enzol Neutral Detergent pH 6.0-8.0 i.e. Liqui-nox, Valsure	Accessories	Assorted Sizes of Brushes and/or Pipe Cleaners with Nylon Bristles Sterile Syringes or equivalent Absorbent, Low Lint Disposal Cloths or equivalent Soaking Pans Hydrogen Peroxide	Equipment	Medical Compressed Air Ultrasonic Cleaner Automated Washer
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<p>POINT-OF-USE AND CONTAINMENT</p>	<ol style="list-style-type: none"> 1) Follow health care facility point of use practices. Keep devices moist after use to prevent soil from drying and remove excess soil and debris from all lumens, surfaces, crevices, sliding mechanisms, hinged joints, flexible areas and all other hard-to-clean design features. 2) Suction or flush lumens with a cleaning solution immediately after use. 3) Follow universal precautions and contain devices in closed or covered containers for transport to central supply. 								
<p>MANUAL CLEANING</p>	<ol style="list-style-type: none"> 4) Disassemble all devices as warranted per manufacturer’s instructions. 5) Rinse devices under cool running tap water for a minimum of 3 minutes while wiping off residual soil or debris. Actuate moveable mechanisms and flush all lumens, cracks and/or crevices while rinsing. If the device has flexible areas, bend or flex the shaft multiple directions while rotating to ensure adequate rinsing of all surfaces. 6) Prepare an enzymatic cleaning solution per manufacturer’s instructions including dilution/concentration, water quality and temperature. Immerse devices and soak for a minimum of 10 minutes. While in the solution, use a soft, bristle brush to remove all traces of blood and debris from the device, paying close attention to threads, crevices, seams, and any hard to reach areas. <ol style="list-style-type: none"> a) If the device has sliding mechanisms or hinged joints, actuate the device while scrubbing to remove trapped soil. b) If the device contains a lumen, use a tight-fitting nylon brush or pipe cleaner while pushing in and out with a twisting motion to facilitate removal of debris; ensure the full diameter and depth of the lumen is accessed. Flush the lumen with a syringe containing a minimum solution of 60mL, three times. c) If the device has flexible areas, bend or flex the shaft multiple directions in the solution and use a scrub brush and twisting action to clean all surfaces while rotating the part. 7) Remove devices and rinse/agitate in cold tap water for a minimum of 3 minutes. Actuate moveable mechanisms and flush all lumens, cracks and/or crevices while rinsing. If the device has flexible areas, bend or flex the shaft multiple directions while rotating to ensure adequate rinsing of all surfaces. 8) Prepare a detergent cleaning solution per manufacturer’s instructions including dilution/concentration, water quality and temperature. Immerse devices and soak for a minimum of 5 minutes. While in the solution, use a soft, bristle brush to remove all traces of blood and debris from the device, paying close attention to threads, crevices, seams, and any hard to reach areas. <ol style="list-style-type: none"> a) If the device has sliding mechanisms or hinged joints, actuate the device while scrubbing to remove trapped soil. b) If the device contains a lumen, use a tight-fitting nylon brush or pipe cleaner while pushing in and out with a twisting motion to facilitate removal of debris; ensure the full diameter and depth of the lumen is accessed. Flush the lumen with a syringe containing a minimum solution of 60mL, three times. c) If the device has flexible areas, bend or flex the shaft multiple directions in the solution and use a scrub brush and twisting action to clean all surfaces while rotating the part. 9) Remove devices and rinse/agitate in cold tap water for a minimum of 3 minutes. Actuate moveable mechanisms and flush all lumens, cracks and/or crevices while rinsing. If the device has flexible areas, bend or flex the shaft slightly in multiple directions while rotating to ensure adequate rinsing of all surfaces. 								

	<p>10) Prepare an enzymatic cleaning solution using hot water per manufacturer’s recommendations in an ultrasonic unit. Sonicate the devices for a minimum of 15 minutes using a minimum frequency of 40 kHz. It is recommended to use an ultrasonic unit with flushing attachments. Devices with lumens should be flushed with cleaning solution under the surface of the solution to ensure adequate perfusion of channels.</p> <p>11) Remove devices and rinse/agate in ambient DI/RO water for a minimum of 4 minutes. Actuate moveable mechanisms and flush all lumens, cracks and/or crevices while rinsing. If the device has flexible areas, bend or flex the shaft multiple directions while rotating for a minimum of 2 minutes to ensure adequate rinsing of all surfaces.</p> <p>12) Dry the device using an absorbent cloth. Dry any internal areas with filtered, compressed air.</p> <p>13) Visually inspect the device for soil under magnification including all actuating mechanisms, cracks, crevices, and lumens. If not visibly clean, repeat steps 4-13.</p> <p>14) Submerge device in 2-3% hydrogen peroxide. The appearance of bubbles confirms the presence of hemoglobin. Repeat steps 5-14 if bubbles appear. Adequately rinse device with warm DI/RO.</p>																												
<p>AUTOMATED CLEANING</p>	<p>Note: All devices must be manually pre-cleaned prior to any automated cleaning and disinfection process, follow steps 1-9. Steps 10-14 are optional but advised.</p> <p>15) Transfer the devices to an automatic washer/disinfector for processing per the below parameters.</p> <table border="1" data-bbox="456 674 1427 919"> <thead> <tr> <th>Phase</th> <th>Time (minutes)</th> <th>Temperature</th> <th>Detergent Type & Concentration</th> </tr> </thead> <tbody> <tr> <td>Pre-wash 1</td> <td>02:00</td> <td>Cold Tap Water</td> <td>N/A</td> </tr> <tr> <td>Enzyme Wash</td> <td>02:00</td> <td>Hot Tap Water</td> <td>Enzyme Detergent</td> </tr> <tr> <td>Wash 1</td> <td>02:00</td> <td>146-150°F / 63-66°C</td> <td>Neutral Detergent</td> </tr> <tr> <td>Rinse 1</td> <td>02:00</td> <td>Hot Tap Water</td> <td>N/A</td> </tr> <tr> <td>Purified Water Rinse</td> <td>02:00</td> <td>146-150°F / 63-66°C</td> <td>N/A</td> </tr> <tr> <td>Drying</td> <td>07:00</td> <td>240°F / 115°C</td> <td>N/A</td> </tr> </tbody> </table> <p>16) Dry excess moisture using an absorbent cloth. Dry any internal areas with filtered, compressed air.</p> <p>17) Visually inspect the device for soil under magnification including all actuating mechanisms, cracks, crevices and lumens. If not visibly clean, repeat steps 4-9, 15-17.</p> <p>18) Submerge device in 2-3% hydrogen peroxide. The appearance of bubbles confirms the presence of hemoglobin. Repeat steps 5-9, 15-18 if bubbles appear. Adequately rinse device with warm DI/RO.</p>	Phase	Time (minutes)	Temperature	Detergent Type & Concentration	Pre-wash 1	02:00	Cold Tap Water	N/A	Enzyme Wash	02:00	Hot Tap Water	Enzyme Detergent	Wash 1	02:00	146-150°F / 63-66°C	Neutral Detergent	Rinse 1	02:00	Hot Tap Water	N/A	Purified Water Rinse	02:00	146-150°F / 63-66°C	N/A	Drying	07:00	240°F / 115°C	N/A
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<p>DISINFECTION</p>	<ul style="list-style-type: none"> • Devices must be terminally sterilized (See § Sterilization). • Aalign instruments are compatible with washer/disinfector time-temperature profiles for thermal disinfection per ISO 15883. 																												
<p>INSPECTION AND FUNCTIONAL TESTING</p>	<ul style="list-style-type: none"> • Visually inspect devices for damage or wear. Instruments with broken, cracked, chipped or worn parts, or tarnished surfaces should not be used, but should be replaced immediately. • Check that reamer cutting edges are smooth and continuous, free from large cracks or chips that may impair cutting performance. • Verify modular reamer mating surfaces function as intended and device interfaces with power without complications. 																												
<p>PACKAGING</p>	<ul style="list-style-type: none"> • Only FDA cleared sterilization packaging materials should be used by the end user when packaging the devices. • The end user should consult ANSI/AAMI ST79 for additional information on steam sterilization. • Sterilization Wrap <ul style="list-style-type: none"> ○ Cases may be wrapped in a standard, medical grade sterilization wrap using the AAMI double wrap method or equivalent. • Rigid Sterilization Container <ul style="list-style-type: none"> ○ For information regarding rigid sterilization containers, please refer to appropriate instructions for use provided by the container manufacturer or contact the manufacturer directly for guidance. 																												
<p>STERILIZATION</p>	<p>Sterilize with steam. The following are minimum cycles required for steam sterilization of Aalign devices:</p> <p>Double Wrapped Instrument Case:</p> <table border="1" data-bbox="407 1818 1373 1881"> <thead> <tr> <th>Cycle Type</th> <th>Temperature</th> <th>Exposure Time</th> <th>Drying Time</th> </tr> </thead> <tbody> <tr> <td>Prevacuum</td> <td>132°C (270°F)</td> <td>4 minutes</td> <td>20 minutes</td> </tr> </tbody> </table>	Cycle Type	Temperature	Exposure Time	Drying Time	Prevacuum	132°C (270°F)	4 minutes	20 minutes																				
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	<p>Single Instrument Case Enclosed in Rigid Sterilization Container:</p> <table border="0"> <tr> <td>Cycle Type</td> <td>Temperature</td> <td>Exposure Time</td> <td>Drying Time</td> </tr> <tr> <td>Prevacuum</td> <td>132°C (270°F)</td> <td>4 minutes</td> <td>30 minutes</td> </tr> </table> <ul style="list-style-type: none"> The operating instructions and guidelines for maximum load configuration of the sterilizer manufacturer should be followed explicitly. The sterilizer must be properly installed, maintained, and calibrated. Time and temperature parameters required for sterilization vary according to type of sterilizer, cycle design, and packaging material. It is critical that process parameters be validated for each facility's individual type of sterilization equipment and product load configuration. Avalign devices were validated under laboratory conditions using the biological indicator (BI) overkill method to achieve a sterility assurance level (SAL) of 10⁻⁶ in a double wrapped instrument case or a single instrument case enclosed by the appropriate rigid sterilization container. Only steam sterilization cycles have been validated for use and have been shown to be compatible with the device design. A facility may choose to use different steam sterilization cycles other than the cycle suggested if the facility has properly validated the cycle to ensure adequate steam penetration and contact with the devices for sterilization. Note: rigid sterilization containers cannot be used in gravity steam cycles. 	Cycle Type	Temperature	Exposure Time	Drying Time	Prevacuum	132°C (270°F)	4 minutes	30 minutes
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Prevacuum	132°C (270°F)	4 minutes	30 minutes						
STORAGE	<ul style="list-style-type: none"> After sterilization, instruments should remain in sterilization packaging and be stored in a clean, dry cabinet or storage case. Care should be taken when handling devices to avoid damaging the sterile barrier. 								
MAINTENANCE	<ul style="list-style-type: none"> Discard damaged, worn or non-functional devices. Reamer heads cannot be resharpened. 								
WARRANTY	<ul style="list-style-type: none"> All products are guaranteed to be free from defects in material and workmanship at the time of shipping. Avalign instruments are reusable and meet AAMI standards for sterilization. All our products are designed and manufactured to meet the highest quality standards. We cannot accept liability for failure of products which have been modified in any way from their original design. 								
CONTACT	 <p>Manufactured by: Avalign Technologies 8727 Clinton Park Drive Fort Wayne, IN 46825 1-877-289-1096 www.avalign.com</p>								

Label Glossary

Symbol	Title and Translations
	<p>Manufacturer</p>
	<p>Authorized Representative in the European Community</p>
	<p>Lot Number / Batch Code</p>
	<p>Catalogue Number</p>
	<p>Consult Instructions for Use</p>
	<p>Caution</p>
	<p>Federal Law (USA) restricts this device to sale by or on the order of a physician</p>